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Introduction

Canned fruits and vegetables are prone to spoilage by spore-forming microorganisms, leading to economic losses. *Bacillus coagulans*, a type of microorganism that can cause this type of spoilage, is a thermotolerant, spore-forming bacterium that causes spoilage and can survive typical heat treatments used in the canning process in acidified canned foods like tomato products. Understanding *B. coagulans* inactivation under varying temperature conditions is critical for designing and optimizing safe and effective thermal processes in the food industry.

Objective

This study aimed to develop a model to predict *B. coagulans* spores' inactivation in tomato pulp under dynamic temperature conditions. Specifically, we aim to validate the model's predictions for parameter estimation of *B. coagulans* spore inactivation in tomato pulp under nonisothermal conditions (95-105°C) using a Gompertz-inspired model.

Methods

We employed scaled sensitivity analysis, ordinary least squares (OLS) parameter estimation, sequential inverse problem solving, and bootstrapping techniques. The Gompertz-inspired model incorporated temperature-dependent parameters for maximum inactivation rate (k_{\max}) and shoulder length (L). Seven dynamic temperature profiles were used for validation.

Results

Analysis identified the minimum inactivation temperature ($T_{\min 1}$) as the most accurately estimated parameter, while residual microbial density (Y_{res}) showed negligible significance. The model effectively predicted inactivation for profiles above 99°C but overpredicted lower starting temperatures (95°C). Statistical validation revealed non-constant variance in residuals, indicating model limitations.

Significance

This work provides a validated framework for predicting *B. coagulans* inactivation under industrial processing conditions. The methodology can help optimize thermal processes to ensure food safety while minimizing energy use and quality degradation.

References

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